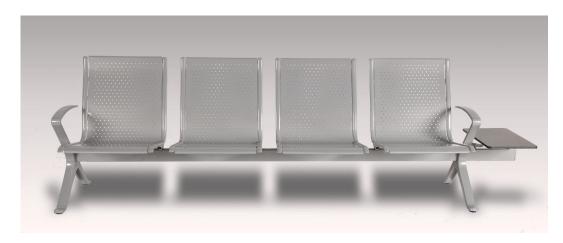


FLY II PRODUCT DATA SHEET TECHNICAL SPECIFICATION

N R	COMPONENT	FLY II STEEL DESCRIPTION
N R	BEAM	FLY II STEEL DESCRIPTION - 80mm x 40mm x thickness = 3 mm hardened steel rectangular profile - two beam caps made of solid core die cast aluminum mounted in permanent way with 2 screws from top and bottom - shot blasted, double layer powder coated (paint + protective lacquer) - tested load per seat – minimum 200 kgs



- Seats are made of elliptic steel profiles 30 x 15mm connected to the perforated metal sheet with thickness 1.5mm
- Perforation size: 7mm
- strengthened corners
- Seat and backrest pads are separate interchangeable modular elements
- Seat is assembled to main beam with 2 screws M12 x 75mm DIN 8.8



SEAT AND
BACKREST 2D
/ FULL PU





- Die-cast high pressure injected aluminum elements
- Solid core elements not empty spaces inside
- Arc-shaped modular armrest
- double layer powder coated (+ colorless lacquer)
- Modular system with 2 x M10 screw fixing standard for easy components maintenance
- Minimum width of leg and armrest: 50 mm
- Middle armrests fixed on clamp with 2 x M10 x 100mm DIN8.8 screw
- Side armrests and legs fixed on clamp with 2 x M10 x 120mm DIN8.8 screw

ALUMINUM SYSTEM:

- Legs
- Arms

3

- Clamps
- Leg blinders
- Beam blinders





4	RUBBER FEET	- Special non-scratching rubber feet diameter 37mm - feet with floor leveling system 16mm per feet - non floor scratching - system of stability rows for greater resistance to movement - Air vacuum system
5	EPOXY POWDER COATING AND ANTI CORROSION PREPARATIO N	- TIGER COATING epoxy powder coating highest class 68 - According to TIGER Qualicoat standard - Shot – blasting of steel elements - Zirconium phosphating - Double layer coating: color + protective colorless lacquer - Minimum 80 microns of thickness per layer - ISO 9227 - ISO 6270-1 - Cupping test ISO 1520 - Cross cut test: ISO 2409 - Mandrel bending test ISO 1519 - Ball Impact test ASTM D 2794



6	DIMENSIONS	 Seat width – 545mm / 600 mm aisle between seats Total height – 870mm Total depth – 670 mm single unit / 1540 mm back to back Floor to seat edge – 430 mm Leg and armrest width: min 52 mm
7	CONNECTORS	Product can be supplied with back-to- back connectors fixed to the main beam with 2 DIN8.8 screws M12 x 80 mm same as edge seat, allowing to connect 2 units back to back— detachable or independently from seat screw by 2 DIN 8.8 screws M10 x 25
8	FLOOR FIXING	- Each leg is fixed to floor in two points with special stainless steel fixing plate and anchor screw with cap



9	CERTIFICATI	A. RESISTANCE, DURABILITY, STABILITY - CERTIFICATE NR 67/10/W according to the norms: EN 15373:2007 EN 1728:2004 EN: 1022:2007 EN 12727:2004 B. POSITIVE OPINION OF MEDICAL INSTITUTE FOR THE ERGONOMICS OF SEATING – CERTIFICATE NR 21/2011 C. TEST REPORT FOR EPOXY POWDER COATING QUALITY – ISO2409 ISO2409 ISO2815 ISO1520 ISO1519 ASTM D 2794 ISO6270-1 ISO9227 CERTIFICATE NUMBER 59/90453 D. TEST REPORT FOR BEAM AND LEG LOAD - EN 12727 TEST REPORT DATED 24.03.2017 E. BEAM – TENSILE MATERIAL TEST ISO6892-1:2016 CERTIFICATE NR SDHL1810023752FT F. MANUFACTURERS WORKS WITH ISO 9001 QUALITY MANAGEMENT SYSTEM
10	SERVICE AND WARRANTY	 10 YEARS OF FULL MANUFACTURER WARRANTY FROM FINAL TAKEOVER DATE AVAILABILITY OF SPARE PARTS FOR 30 YEARS IMMEDIATE PROBLEM SOLVING PROGRAM AFTER SALES SUPPORT 24/7
11	PACKING	PACKING INFORMATION – SEATS AND OTHER COMPONENTS ARE PACKED IN WOODEN PALLET BOXES WITH DIMENSIONS 1090 X 830 X 2100MM. ONE BOX HOLDS: A. 28 SEATS FOR MODELS: FLY II





ONE 40' HC CONTAINER CAN HOLD:
B. 820 SEATS FOR MODELS: FLY II TOGETHER WITH LEGS,
ARMRESTS, SCREWS AND RELEVANT BEAMS
ONE 13,6 STANDARD TIR TRAILOR CAN HOLD:
C. 896 SEATS FOR MODELS: FLY II TOGETHER WITH LEGS,
ARMRESTS, SCREWS AND RELEVANT BEAMS