




FLY II

PRODUCT DATA SHEET TECHNICAL SPECIFICATION

N R	COMPONENT	FLY II STEEL DESCRIPTION
1	BEAM	<ul style="list-style-type: none">- 80mm x 40mm x thickness = 3 mm hardened steel rectangular profile- two beam caps made of solid core die cast aluminum mounted in permanent way with 2 screws from top and bottom- shot blasted, double layer powder coated (paint + protective lacquer)- tested load per seat – minimum 200 kgs 



- **Seats are made of elliptic steel profiles 30 x 15mm connected to the perforated metal sheet with thickness 1.5mm**
- **Perforation size: 7mm**
- **strengthened corners**
- **Seat and backrest pads are separate interchangeable modular elements**
- **Seat is assembled to main beam with 2 screws M12 x 75mm DIN 8.8**



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**SEAT AND
BACKREST 2D
/ FULL PU**





- **Die-cast high pressure injected aluminum elements**
- **Solid core elements – not empty spaces inside**
- **Arc-shaped modular armrest**
- **double layer powder coated (+ colorless lacquer)**
- **Modular system with 2 x M10 screw fixing standard for easy components maintenance**
- **Minimum width of leg and armrest: 50 mm**
- **Middle armrests fixed on clamp with 2 x M10 x 100mm DIN8.8 screw**
- **Side armrests and legs fixed on clamp with 2 x M10 x 120mm DIN8.8 screw**





ALUMINUM SYSTEM:




- **Legs**
- **Arms**
- **Clamps**
- **Leg blinders**
- **Beam blinders**

3



4	RUBBER FEET	<ul style="list-style-type: none">- Special non-scratching rubber feet diameter 37mm- feet with floor leveling system 16mm per feet- non floor scratching- system of stability rows for greater resistance to movement- Air vacuum system 
5	EPOXY POWDER COATING AND ANTI CORROSION PREPARATION	<ul style="list-style-type: none">- TIGER COATING epoxy powder coating highest class 68- According to TIGER Qualicoat standard- Shot – blasting of steel elements- Zirconium phosphating- Double layer coating: color + protective colorless lacquer- Minimum 80 microns of thickness per layer- ISO 9227- ISO6270-1- Cupping test ISO1520- Cross cut test: ISO2409- Mandrel bending test ISO1519- Ball Impact test ASTM D 2794 



6	DIMENSIONS	<ul style="list-style-type: none">- Seat width – 545mm / 600 mm aisle between seats- Total height – 870mm- Total depth – 670 mm single unit / 1540 mm back to back- Floor to seat edge – 430 mm- Leg and armrest width: min 52 mm
7	CONNECTORS	<p>Product can be supplied with back-to- back connectors fixed to the main beam with 2 DIN8.8 screws M12 x 80 mm same as edge seat, allowing to connect 2 units back to back– detachable or independently from seat screw by 2 DIN 8.8 screws M10 x 25</p> 
8	FLOOR FIXING	<ul style="list-style-type: none">- Each leg is fixed to floor in two points with special stainless steel fixing plate and anchor screw with cap  



9	CERTIFICATI ON	<p>A. RESISTANCE, DURABILITY, STABILITY - CERTIFICATE NR 67/10/W according to the norms: EN 15373:2007 EN 1728:2004 EN: 1022:2007 EN 12727:2004</p> <p>B. POSITIVE OPINION OF MEDICAL INSTITUTE FOR THE ERGONOMICS OF SEATING – CERTIFICATE NR 21/2011</p> <p>C. TEST REPORT FOR EPOXY POWDER COATING QUALITY – ISO2409 ISO2815 ISO1520 ISO1519 ASTM D 2794 ISO6270-1 ISO9227 CERTIFICATE NUMBER 59/90453</p> <p>D. TEST REPORT FOR BEAM AND LEG LOAD - EN 12727 TEST REPORT DATED 24.03.2017</p> <p>E. BEAM – TENSILE MATERIAL TEST ISO6892-1:2016 CERTIFICATE NR SDHL1810023752FT</p> <p>F. MANUFACTURERS WORKS WITH ISO 9001 QUALITY MANAGEMENT SYSTEM</p>
10	SERVICE AND WARRANTY	<ul style="list-style-type: none"> - 10 YEARS OF FULL MANUFACTURER WARRANTY FROM FINAL TAKEOVER DATE - AVAILABILITY OF SPARE PARTS FOR 30 YEARS - IMMEDIATE PROBLEM SOLVING PROGRAM - AFTER SALES SUPPORT 24/7
11	PACKING	<p>PACKING INFORMATION – SEATS AND OTHER COMPONENTS ARE PACKED IN WOODEN PALLET BOXES WITH DIMENSIONS 1090 X 830 X 2100MM.</p> <p>ONE BOX HOLDS: A. 28 SEATS FOR MODELS: FLY II</p>



		<p>ONE 40' HC CONTAINER CAN HOLD: B. 820 SEATS FOR MODELS: FLY II TOGETHER WITH LEGS, ARMRESTS, SCREWS AND RELEVANT BEAMS ONE 13,6 STANDARD TIR TRAILOR CAN HOLD: C. 896 SEATS FOR MODELS: FLY II TOGETHER WITH LEGS, ARMRESTS, SCREWS AND RELEVANT BEAMS</p>
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